LZ 1/101-80

Flat braiding machine for a maximun width 65mm

- 101 carriers
- 3-roller take-off
- Bobbin size 42 x 130mm = 148ccm
- Motor power: 1,0kw
- Speed: 300r.p.m.
- Noise level: < 85dB





RU 2/16-80

Circular braiding machine for 1 – 5mm diameter

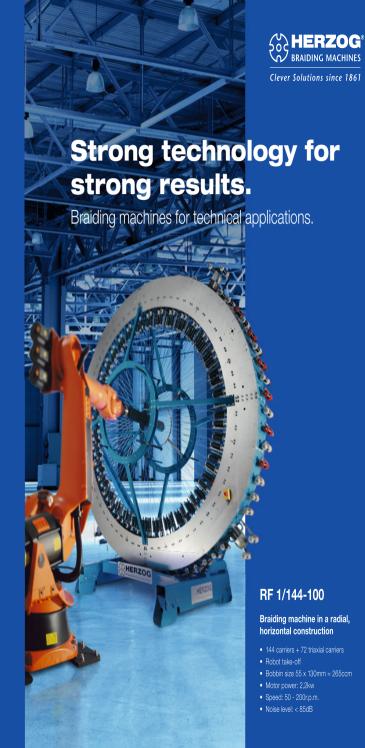
- 2 heads, 16 carriers per head
- Take-off disc: 95,5mm diameter
- Bobbin size 42 x 130mm = 148ccm
- Motor power: 0,25kw
- Speed: 300r.p.m.
- Noise level: < 80dB



Pitch	size Carrier no.	Bobbin size Speed	
80mm	3 − ∞	42 x 110mm = 125ccm 42 x 130mm = 148ccm 300r.p.m.	
100mm	8 – ∞	55 x 130mm = 265ccm 55 x 170mm = 346ccm 250r.p.m.	
120mm	3 − ∞	63 x 200mm = 547ccm 330r.p.m.	
140mm	8 – ∞	78 x 280mm = 1211ccm 235r.p.m.	
160mm	8 – ∞	87 x 320mm = 1732cmm 200r.p.m.	
180mm	12 - 48	100 x 350mm = 2501cmm 140r.p.m.	
210mm	12 - 32	120 x 380mm = 3552ccm 120r.p.m.	
224mm	3 - 48	115 x 380mm = 3581ccm 110r.p.m.	
266mm	8 - 48	135 x 380mm = 5074ccm 110r.p.m.	
336 mm	8 - 48	190 x 500mm = 13271ccm 60r.p.m.	
432mm	8 - 48	250 x 640mm = 29606ccm 48r.p.m.	
528mm	8 - 48	290 x 640mm = 40464ccm 40r.p.m.	
660mm	12 - 48	350 x 700mm = 65369ccm 33r.p.m.	
720mm	8 - 48	390 x 800mm = 93305ccm 30r.p.m.	
1088mm	8 - 32	560 x 900mm = 213426ccm 24r.p.m.	
1500mm	8 - 12	800 x 1200mm = 382764ccm 15r.p.m.	
2000mm	8 - 12	1000 x 1500mm = 1133758ccm 9r.p.m.	

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RU 2/24-80

Circular braiding machine for 1 – 6mm diameter

- 2 heads, 24 carriers per head
- Take-off disc: 95.5mm diameter
- Bobbin size 42 x 130mm = 148ccm
- Motor power: 0,37kw
- Speed: 300r.p.m.
- Noise level: < 85dB





VF 1/4-32-140

Variation for different round and profile braids

- 4 x 4 horngears in a square set-up
- To produce braids with 4 32 carriers
- Take-off disc: 313mm diameter
- Bobbin size 63 x 200mm = 547ccm or 40 x 27mm = 28,5ccm
- Motor power: 1,1kw
- Speed: 50 200r.p.m.
- Noise level: < 85dB



SFL 1/24-120 horizontal

Circular braiding machine for sleevings, for 5 – 25mm diameter

- 24 carriers
- Caterpillar take-off
- Bobbin size 63 x 200mm = 547ccm
- Motor power: 1,1kw
- Speed: 200r.p.m. maximum
- Electronic lay length control
- Noise level: < 90dB

EXNG 1/24-140

Shock-cord braiding machine for 3 – 12mm diameter

- 24 carriers
- Take-off disc: 313mm diameter
- Bobbin size 78 x 280mm = 1211ccm
- Motor power: 0,75kw
- Speed: 235r.p.m.
- Noise level: < 90dB





SFL 1/48-120

Circular braiding machine for sleevings, for 8 – 15mm diameter

- 48 carriers
- Mulit-roller take-off
- Bobbin size 63 x 200mm = 547ccm
- Motor power: 1,5kw
- Speed: 330 r.p.m.
- Noise level: < 90dB

USP 300 Eltra

Rewinding unit for cords with 1 - 6mm diameter

- · Winding on flanged reels up to Ø 300mm x 300mm traverse
- Electronic traverse system Eltra
- All winding parameters to be adjusted via PLC
- Constant number of spindle revolutions of 90 - 900r.p.m. or constant yarn speed of 30 - 300m/min
- Length measurement via sensor at a measuring wheel





GM 12

Pay-off creel

- For very fine varns, fine wires and monofilaments
- . With 12 pay-off positions, actively driven
- For drums DIN 160, 200 or 250 with a maximum
- All winding parameters to be adjusted via PLC
- Brake force adjustable by a dancer system
- . A radial pay-off with light and constant yarn tension is guaranteed





Semi-automatic bobbin winding machines

Machine type	Winding positions	Flange diameter	Inner Length	Traverse
SP 280	4	maximum 120mm	25mm - 280mm	Eltra
SP 280E	4	maximum 120mm	30mm - 280mm	Uhing
SP 320	4	maximum 120mm	25mm - 320mm	Eltra
SP 320E	4	maximum 120mm	30mm - 320mm	Uhing
SP 400	2 or 4	maximum 150mm	170mm - 400mm	Eltra
SP 400E	2 or 4	maximum 150mm	170mm - 400mm	Uhing
SP 05	2	maximum 350mm	60mm - 640mm	Uhing
SP 07	1	maximum 400mm	300mm - 800mm	Uhing
SP 08	1	maximum 560mm	500mm - 900mm	Uhing
SP 09	1	maximum 1000mm	800mm - 1500mm	Uhing

Fully-automatic bobbin winding machines

SPA 200	4	30mm - 63mm	80mm - 200mm	Eltra
SPA 200E	4	30mm - 63mm	80mm - 200mm	Uhing
SPA 280	4	40mm - 78mm	200mm - 280mm	Eltra
SPA 280E	4	40mm - 78mm	200mm - 280mm	Uhing
SPA 320		50mm - 100mm	280mm - 320mm	Eltra
SPA 320E	4	50mm - 100mm	280mm - 320mm	Uhing
SPA 320/80 (wire)	4	75mm - 100mm	70mm - 100mm	Eltra
SPA 350	1	63mm - 100mm	200mm - 350mm	Eltra
SPA 400	2	100mm - 150mm	280mm - 400mm	Eltra

SPA 200, 280 and 320 are available with snap or clips system, full bobbin storage and as M-version (multiple bobbin formats).

Pay-off creels

We offer rolling, overhead or driven pay-off creels, tailormade for your material to guarantee a perfect winding process.

Rewinding machines

USP 300 for products with 1-6mm diameter. Traverse control via Eltra or Uhing. USP 300M for products up to 2.5mm diameter. Parallel winding of up to 15 flange bobbins in a package. USP 550 for products with 5-25mm diameter. Traverse control via Uhing or traverse fingers. USP 550PN for products with 5-25mm diameter. Traverse control via Uhing or traverse fingers. Drum take-up with pneumatic control.

Attention!

When winding tear-resistant materials, safety devices like fences or photoelectric barriers have to be installed around the area where the yarns run, in order to protect the operator and third parties.

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BRAIDING MACHINES

Clever Solutions since 1861

SP 280 Eltra

Semi-automatic winding machine

- Four winding positions
- For bobbins with a maximum diameter of 120mm and a traverse of 25 – 280mm
- Electronic traverse system Eltra
- All winding parameters to be adjusted via PLC
- Touchpanel including a database for up to 999 products and menu navigation in different languages
- Infinitely variable speed from 350 to 5000r.p.m.
- Constant yarn- or spindle speed
- Meter- or layercounter





SP 320

Semi-automatic bobbin winding machine

- Four winding positions
- For bobbins with a max. diameter 120mm and a traverse of 30 – 320mm
- Precise winding process for different bobbin sizes thanks to electronic traverse system Eltra or Uhing
- · Automatic adjustment of the winding length
- Easy and flexible operation
- Infinitely variable speed from 400 to 1500r.p.m.

SP 280 Eltra for carbon fiber

Semi-automatic winding machine

- Four winding positions
- For bobbins with a maximum diameter of 120mm and a traverse of 30 – 280mm
- Lateral yarn feeding
- Special yarn guides for carbon fiber
- Infinitely variable speed from 800 to 3300r.p.m.
- Constant yarn- or spindle speed





SPA 400

Fully-automatic bobbin winding machine

- Two winding positions
- For bobbins with a diameter of 87 135mm and a traverse of 320 – 400mm
- Electronic traverse system Eltra or Uhing
- All winding parameters to be adjusted via PLC
- Bobbin magazine with automatic supply
- Convertible to handle various bobbin sizes
- . Each yarn guide can be adjusted individually
- Infinitely variable speed from 400 to 1200r.p.m.
- Labour-cost saving, many extras like yarn retention by clips or snaps and storage systems

HLM 1500

Stranding machine

- For strands in "S" or "Z" construction, diameter from 10 up to 52mm
- PLC system, setting of all parameters through a touch panel display
- For bobbin size 820 x 1500mm or 950 x 1500mm
- Optimised for the processing of HMPE fibers
- Stranding machines are also available for smaller bobbin sizes and strand diameters





Rope braiding machine SE 1/12-1088

- 12 carriers
- Bobbin 560 x 900 mm = 213.426 ccm
- Speed: 24 r. p. m.
- Separate control desk for machine control

Recommended for the production of ropes up to 120 mm diameter.



Square rope braiding machine QSE 1/8-1500

- 8 carrier
- Bobbin 670 x 900 mm = 291.791 ccm
- Take-off disc Ø 1.200 x 550 mm, conical, smooth, on separate rack
- Speed: 14 r. p. m.
- Separate control desk for machine control

Recommended for the production of square ropes up to 96 mm diameter.